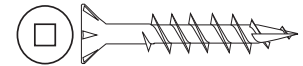




INTERNATIONAL FASTENERS, INC.

SPEC DATA SUBMITTAL SHEET



Dagger-Lok™ Wood Screws • Square Flat with Nibs Coarse Type 17 • Black Oxide

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
8 x 1*	9	10,000	DLFLSQB08100	#2	Flat	Single Lead	Type 17
8 x 1-1/4	9	7,500	DLFLSQB081104	#2	Flat	Single Lead	Type 17
8 x 1-1/2	9	5,000	DLFLSQB08112	#2	Flat	Single Lead	Type 17
8 x 1-5/8	9	5,000	DLFLSQB081158	#2	Flat	Single Lead	Type 17
8 x 1-3/4	9	4,000	DLFLSQB08134	#2	Flat	Single Lead	Type 17
8 x 2	9	3,500	DLFLSQB08200	#2	Flat	Single Lead	Type 17
8 x 2-1/4	9	3,000	DLFLSQB082104	#2	Flat	Single Lead	Type 17
8 x 2-1/2	9	2,500	DLFLSQB08212	#2	Flat	Single Lead	Type 17
8 x 3	9	1,500	DLFLSQB08300	#2	Flat	Single Lead	Type 17

* denotes fully threaded

<i>material:</i>	C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425
<i>finish:</i>	Black Oxide is a conversion coating which adds a mild layer of corrosion and abrasion resistance.
<i>application:</i>	wood to wood applications.
<i>installation:</i>	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.

Meets or exceeds the following specifications:

ASME B 18.6.1	Standard Specification for Wood Screws
ASTM A510	Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon Steel (Minimum grade 1018)
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus

Ultimate Value Chart

DIAMETER	2 x 4 Red Wood Pull Out	3/4 Particle Board Pull Out	2 x 4 Fir Pull Out	Minimum Torsional Strength (Lb)
#8	518	290	540	39

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc.
Appropriate safety factors should be applied to these values for specific purposes.
All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

DLFLSQB.0923