



**INTERNATIONAL
FASTENERS, INC.**

**Phillips Flat Head
Self Drill Point with Wings
410 Stainless Steel**

Size	TPI	Part #	QTY / Carton	Drive	Drill Point	Max Drill
12 x 2"	24	SD4SSWW1220	2,000	#3 Phillips	#4	0.375"
12 x 2-1/2"	24	SD4SSWW12212	1,500	#3 Phillips	#4	0.375"
1/4 x 2-3/4"	20	SD4SSWW14234	1,000	#3 Phillips	#4	0.375"

material: 410 Stainless Steel. Case Hardness: HV500 minimum

application: Wood to metal applications

installation: Screw gun with depth sensitive nosepiece with installation speed not to exceed 1500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached. The use of impact drivers is not recommended, as they can strip or break the screw.

Meet or exceeds the following specifications:

ASTM A276	Standard specification for stainless steel bars and shapes
ASTM B117	Standard practice for operating salt spray (fog) apparatus
ASTM C1513	Specification for steel tapping screws for cold-formed steel framing connections
SAE J78	Standard for dimensional, mechanical, and performance requirements

Ultimate Values

	Diameter	16 Gauge	14 Gauge	12 Gauge	5/32"	3/16"	7/32"	Minimum Torsional Strength (lb)
Tension (lb) Pullout	#12	528	778	1120	2118	2350	-	92
	1/4"	601	896	1445	2500	3520	4115	150

SD4SSWW | Revision 1.0 | 10.03.25

