



**INTERNATIONAL  
FASTENERS, INC.**

## Phillips Pan Head

### Self Drill Point

### Phosphate Coated



Size	TPI	Part #	QTY / Carton	Drive	Drill Point	Max Drill
7 x 7/16"	19	PFSDB07716	15,000	#2 Phillips	#2	0.100"
7 x 7/16"	19	PFSDB0771610	10,000	#2 Phillips	#2	0.100"

**material:** C1022 Low Carbon Steel, Core Hardness: HV240-425

**finish:** Phosphate finish provides 48 hour minimum salt spray corrosion resistance

**application:** Non-load bearing steel framing applications

**installation:** Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached. The use of impact drivers is not recommended, as they can strip or break the screw.

#### Meet or exceeds the following specifications:

**ASTM A510** Specification for general requirements for carbon steel wire rods (Minimum grade 1018)

**ASTM B117** Standard practice for operating salt spray (fog) apparatus

**ASTM C1513** Specification for steel tapping screws for cold-formed steel framing connections

**SAE J78** Standard for dimensional, mechanical, and performance requirements

#### Ultimate Values

	Diameter	22 Gauge	20 Gauge	18 Gauge	16 Gauge	14 Gauge	12 Gauge	Minimum Torsional Strength (lb)
<b>Tension (lb) Pullout</b>	#7	198	287	446	552	926	1102	30
<b>Shear (lb) Bearing</b>	#7	580	829	994	1096	1332	1337	30

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