



**INTERNATIONAL
FASTENERS, INC.**

Square-Phillips Pancake Head

Self Drill Point

410 Stainless Steel Dagger-Guard Coating™



Size	TPI	Part #	QTY / Carton	Drive	Drill Point	Max Drill
10 x 1"	16	LOPROSDSS1010	5,000	#2 Square-Phillips	#3	0.175"
material:	410 Stainless Steel, Case Hardness: HV500 minimum					
finish:	Dagger-Guard Coating™ is a three layer, multi step dip/spin/bake process which provides 1000 hour salt spray corrosion resistance					
application:	Fasten pre-punched roofing clips to 20-12 gauge metal					
installation:	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener must penetrate beyond the metal with a minimum of three threads protruding past the back side. The use of impact drivers is not recommended, as they can strip or break the screw.					

Meet or exceeds the following specifications:

ASTM A276	Standard specification for stainless steel bars and shapes
ASTM B117	Standard practice for operating salt spray (fog) apparatus
ASTM C1513	Specification for steel tapping screws for cold-formed steel framing connections
ASTM F1941	Specification for electrodeposited coatings on threaded fasteners
SAE J78	Standard for dimensional, mechanical, and performance requirements

Ultimate Values

	Diameter	20 Gauge	18 Gauge	16 Gauge	14 Gauge	12 Gauge	Minimum Torsional Strength (lb)
Tension (lb) Pullout	#10	389	554	727	1050	1216	61
Shear (lb) Bearing	#10	811	1223	1492	1545	1650	61

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