



**INTERNATIONAL
FASTENERS, INC.**

**Phillips Bugle Head
Fine Thread, Sharp Point
Zinc Plated**

Size	TPI	Part #	QTY / Carton	Drive
6 x 1-1/4"	18	DWFZ061104	8,000	#2 Phillips
material:	C1022 Low Carbon Steel. Core Hardness: HV240-425			
finish:	Zinc plating provides 24 hour minimum salt spray corrosion resistance			
application:	Gypsum or light duty wood to light gauge metal applications			
installation:	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached. The use of impact drivers is not recommended, as they can strip or break the screw.			

Meet or exceeds the following specifications:

ASTM A510	Specification for general requirements for carbon steel wire rods (Minimum grade 1018)
ASTM B117	Standard practice for operating salt spray (fog) apparatus
ASTM C1002	Specification for steel self-piercing tapping screws for application of gypsum panel products or metal plaster based to wood or steel studs

Ultimate Values

	Diameter	25 Gauge	22 Gauge	20 Gauge	Minimum Torsional Strength (lb)
Tension (lb) Pullout	#6	165	245	349	24
Shear (lb) Bearing	#6	410	601	620	24

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