



**INTERNATIONAL  
FASTENERS, INC.**

**Square Bugle Head  
Sharp Point  
Tan ACQ Dagger Ultra-Guard Coating™**



Size	TPI	Part #	QTY / Carton	Drive
6 x 1-1/4"	9	ACQDK061104TAN	8,000	#2 Square
6 x 1-5/8"	9	ACQDK06158TAN	5,000	#2 Square
6 x 2"	9	ACQDK06200TAN	3,500	#2 Square
8 x 2-1/2"	8	ACQDK08212TAN	2,500	#2 Square
8 x 3"	8	ACQDK08300TAN	2,000	#2 Square
10 x 3-1/2"	8	ACQDK10312TAN	1,500	#2 Square
10 x 4"	8	ACQDK1040TAN	1,000	#2 Square

**material:** C1022 Low Carbon Steel. Core Hardness: HV240-425

**finish:** Dagger Ultra-Guard Coating™ is a zinc/chromate substrate with proprietary organic topcoat, multi step process for use with ACQ treated lumber provides 1000 hour salt spray corrosion resistance

**application:** Wood to wood in exterior applications

**installation:** Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached. The use of impact drivers is not recommended, as they can strip or break the screw.

**Meet or exceeds the following specifications:**

<b>ASME B18.6.1</b>	Specification for wood screws
<b>ASTM A510</b>	Specification for general requirements for carbon steel wire rods (Minimum grade 1018)
<b>ASTM B117</b>	Standard practice for operating salt spray (fog) apparatus
<b>ASTM C1002</b>	Specification for steel self-piercing tapping screws for application of gypsum panel products or metal plaster based to wood or steel studs
<b>ASTM F1941</b>	Specification for electrodeposited coatings on threaded fasteners

**Ultimate Values**

Diameter	3/4" Particle Board Pullout (lb)	2 x 4 Redwood Pullout (lb)	2 x 4 Fir Pullout (lb)	Minimum Torsional Strength (lb)
<b>#6</b>	284	318	424	24
<b>#8</b>	290	518	540	39
<b>#10</b>	388	587	563	56

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These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc. Appropriate safety factors should be applied to these values for specific purposes. All International Fasteners, Inc. fasteners are manufactured to International Fasteners, Inc.'s performance specifications and print drawings.